



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		818949	MANIFOLD-Intake	1		
2	10	815687	SCREW (.375-16 x 1.250)	12		
2	10	818369	SCREW (.375-16 x 1.250)-Socket	2		
3	54	64628	LIFTING EYE	1		
4	10	812567	SCREW (.375-16 x 1.625)	2		
5	12	37828	WASHER	16		
6	27	818188	GASKET-Intake Manifold	2		1,4
7	22	32802	PLUG-Manifold	1		1
8	22	61162	PLUG-Circulating Pump	1		
9		811573	PUMP ASSEMBLY-Water	1		
10	27	49110	GASKET-Water Pump Mount	2		4
11	10	811574	SCREW (.375-16 x 1.750)	4		
12		52349	PULLEY (BLACK)	1		
12		52349	PULLEY (BLUE)	1		
13	10	47277	SCREW (.312-24 x .750)	4		
14	13	39107	LOCKWASHER (.312)	4		
15	57	816034	V BELT	1		
16		67858	DAMPER-Torsional	1	(SERIAL # 0D456489 THRU 0D4	
16		811556	DAMPER-Torsional	1	(SERIAL # 0D725676 THRU 0F3	1
17		77244A	PULLEY ASSY-Crankshaft	1	(SERIAL # 0D456489 THRU 0D4	
17		52181	PULLEY-Crankshaft	1	(SERIAL # 0D456489 THRU 0D4	
17		818948	PULLEY (10 Groove)-C'Shaft	1	(SERIAL # 0D456489 THRU 0D4	
17		821982	PULLEY (BLUE)-Crankshaft	1	(SERIAL # 0D725676 THRU 0F3	
18	10	14758	SCREW-Crankshaft	1	(SERIAL # 0D456489 THRU 0D4	
18	10	48490	SCREW-Crankshaft	1	(SERIAL # 0D725676 THRU 0F3	
19	13	38829	LOCKWASHER (.500)	1		
20	12	49103	WASHER	1		
21	10	818970	SCREW-Pulley	3	(SERIAL # 0D456489 THRU 0D4	
21	10	35785	SCREW(.375-16 x 3.250)-Pulley	3	(SERIAL # 0D725676 THRU 0F3	
22	13	35048	LOCKWASHER (.375)	3	(SERIAL # 0D725676 THRU 0F3	
23	12	20553	WASHER	3	(SERIAL # D725676 THRU 0F34	
24		66215	COVER ASSY-Timing Chain	1	(SERIAL # 0D456489 THRU 0D4	
24		811570	COVER ASSY-Timing Chain	1	(SERIAL # 0D725676 THRU 0F3	
25	26	821947	SEAL-Oil	1		4
26	27	54529	GASKET	1	(SERIAL # 0D456489 THRU 0D4	4
26	27	811572	GASKET	1	(SERIAL # 0D725676 THRU 0F3	4
27	10	35366	SCREW (.250-20 x .562)	10		
28		59966	POINTER-Timing	1	(SERIAL # 0D456489 THRU 0D4	
29		816073	SHIELD-Oil-Intake	1		
-	27	818188A91	GASKET SET-Engine Overhaul	1	(Ser. # 0D456489 Thru 0D45676E	
-	27	818188A96	GASKET SET-Engine Overhaul	1	(Ser. # 0D725676 Thru 0F348966	